

# **BIO-INTONACO FINE**

#### **DATA SHEET**

Bio fine plaster/render, cement-free, made from air lime and eco-pozzolanic binders, for interiors and exteriors















Sack





By hand





Composition

BIO-INTONACO FINE is a dry mortar made from special air lime, eco-pozzolanic binders and graded limestone aggregate from the best quality carbonate rocks. The lime used to make this product is classified as compliant with standard EN 459 and is extremely pure with non-measurable levels of heavy metals. The extreme fineness of the lime used gives the mixture unique workability, while its high specific surface area guarantees a more effective pozzolanic reaction over time. The intrinsic properties of the lime, the high purity of the raw materials used and the special formulation ensure excellent breathability without0 the addition of soluble salts, which may contribute to the chemical-physical degradation of the mortar.

## Supply

- Special bags with moisture protection from approx. 25kg

#### Use

BIO-INTONACO FINE is used as a finish coat plaster/render with marmorino effect, for interiors and exteriors.

### Substrate preparation

The surface must be free from dust, dirt, saline deposits etc.. Any traces of oils, fats, waxes, etc. must be removed beforehand.

Crumbly or highly absorbent substrates should be treated with a primer such as MIKROS 001, diluted as specified on the corresponding datasheet. This treatment should always be performed also when the surface to be coated has significant differences in absorption (guide strips, trim around doors and windows, etc.) or when you want to extend the working time.

Only apply BIO-INTONACO FINE on a fine float-finished base coat plaster/render.

#### Mixing

Add the product to the corresponding amount of clean water (as specified in the Technical Data) and mix in an ordinary cement mixer or, for small quantities, by hand or using a mechanical stirrer. Maximum mixing time 2 minutes; let the mixture stand for 10 minutes before application. The mix must be used within 2 hours.

Apply using a metal trowel, making sure to distribute a uniform layer of material; finish using a sponge float, with circular movements.

For best aesthetic results on irregular base coat plasters/renders, apply two layers of material.

If necessary (for example, on irregular substrates), it is recommended to embed alkali-resistant fibreglass mesh, such as FASSANET 160. Apply a second layer of BIO FINE PLASTER/RENDER once the first has set, and then float finish the skim coat using a sponge float.





### Warnings

- · Product for professional use.
- · Always read the safety datasheet before use.
- The fresh product must be protected against frost and quick drying. As the hardening of the plaster depends on the lime setting, a temperature of +5°C is suggested as a minimum value for application and for obtaining proper hardening of the mortar. Below this value setting would be delayed considerably, and below 0°C the fresh or partially hardened mortar may be broken up by frost.
- Aerate the rooms thoroughly after application until the mortar is completely dry, avoiding excessive changes in temperature in the rooms.
- During the summer, on surfaces exposed to the sun, the finishing plaster should be wetted after application.
- · Protect the product with a suitable finish coat, which must be applied when the product has cured.
- To ensure maximum breathability of the finish coat plaster/render, highly breathable products must be used for painting and coating.

BIO-INTONACO FINE it must be used in its original state without the addition of foreign materials.

### **Storage**

Keep dry for a period not exceeding 12 months. Once the product has expired, it must be disposed of in accordance with current legislation.

### Quality

BIO-INTONACO FINE is subjected to accurate and constant checks in our laboratories. The raw materials used are rigorously selected and checked in accordance with reference standards.

Technical Data	
Specific gravity of the powder	approx. 1,000 kg/m³
Aggregate grading	<0.6mm
Clean mixing water	31-33%
Yield	approx. 1 kg/m² per mm in thickness
Density of hardened mortar (EN 1015-10)	approx. 1,400 kg/m³
Compressive strength after 28 days (EN 1015-11)	>2.5 N/mm²
Water vapour diffusion resistance factor (EN 1015-19)	μ ≤ 9 (measured value)
Capillary water absorption (EN 1015-18)	W0
Thermal conductivity coefficient (EN 1745)	λ = 0.44 W/m·K (tabulated value)
Reaction to fire (EN 13501-1)	EUROCLASS A1
Compliant with standard EN 998-1	GP-CSII-W0
Recycled/recovered/by-product content	* CERTIFICATION OF RECYCLED/RECOVERED/BY-PRODUCT MATERIAL CONTENT
	CP DOC 262 REGULATION
	CERTIFICATE No. P683

The performance values listed above are obtained by mixing the product with 32% water in a controlled temperature and humidity environment (20±1°C and 60±5% RH)

Environmental sustainability certifications and protocols	
GEV Classification	GEV EMICODE EC 1Plus - very low emission

The above information refers to laboratory testing; it is possible that in practical applications on site these may differ considerably according to the conditions in which the material is applied. In any case the user must check that the product is suitable for the intended application, taking all responsibility for its use. Fassa reserves the right to make technical modifications without notice.

Technical specifications regarding the use of Fassa Bortolo products for structural or fire prevention applications will only be officially valid if provided by Fassa Bortolo's "Technical Service" and "Research, Development and Quality System". If necessary, contact Technical Service in your country of reference (IT: area.tecnica@fassabortolo.com, ES: asistencia.tecnica@fassabortolo.com, FR: bureau.technique@fassabortolo.fr, UK: technical.assistance@fassabortolo.com).

Please note that for the aforementioned products, the assessment is required by the appointed professional, in accordance with regulations in force.



